

# *The Nanoworkbench*

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Standard Application Packages

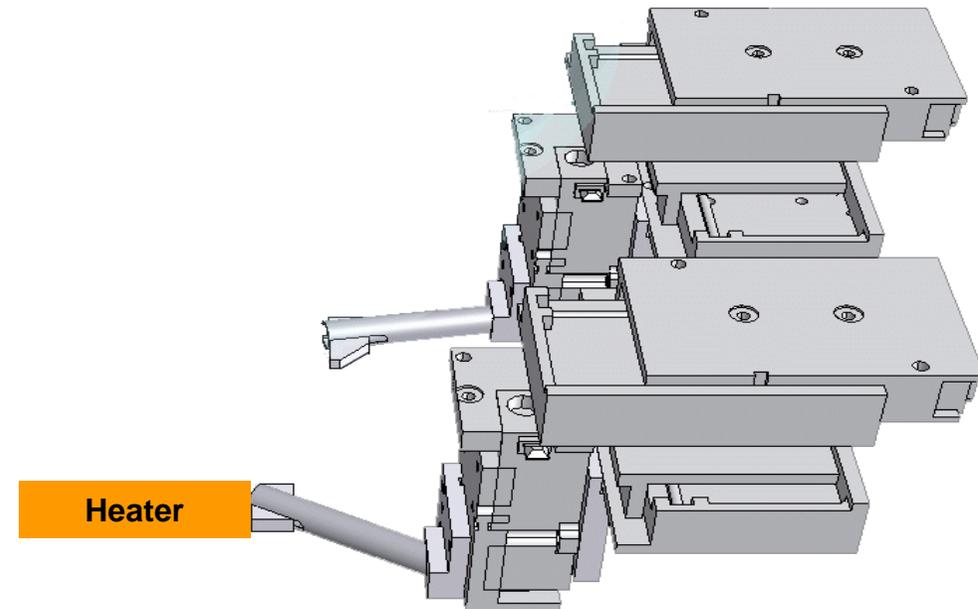
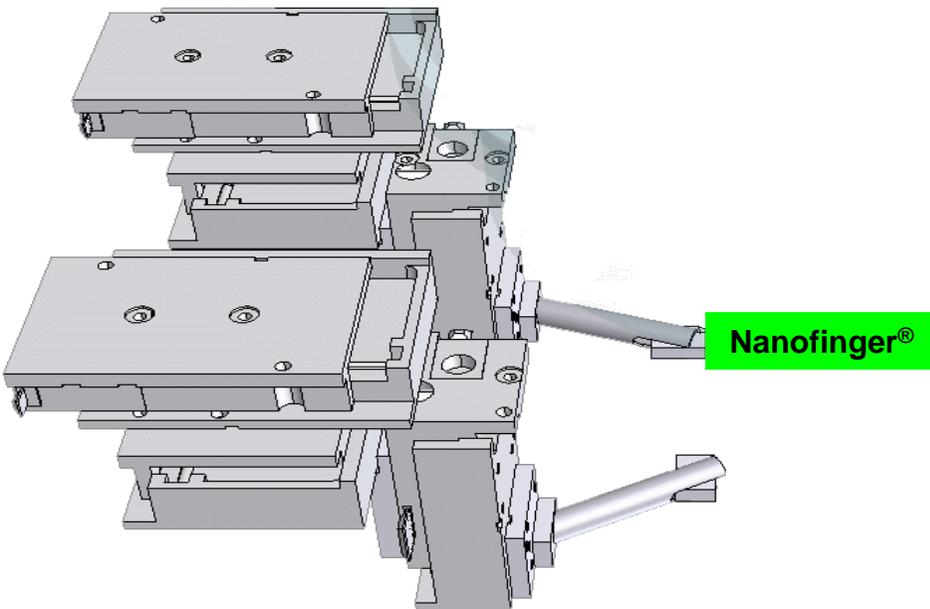
## *Spot-Heating:*

*Heat source inside  
SEM/FIB systems with  
the Nanoworkbench  
from Klocke Nanotechnik*



# Spot-Heating

Nanoworkbench Configuration:



1. Nanomanipulator equipped with: 1D-Nanofinger® as Scout

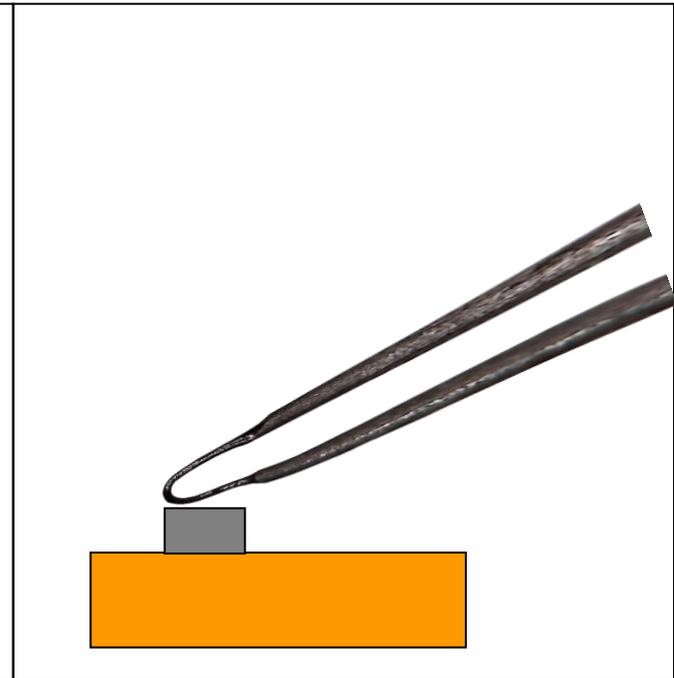
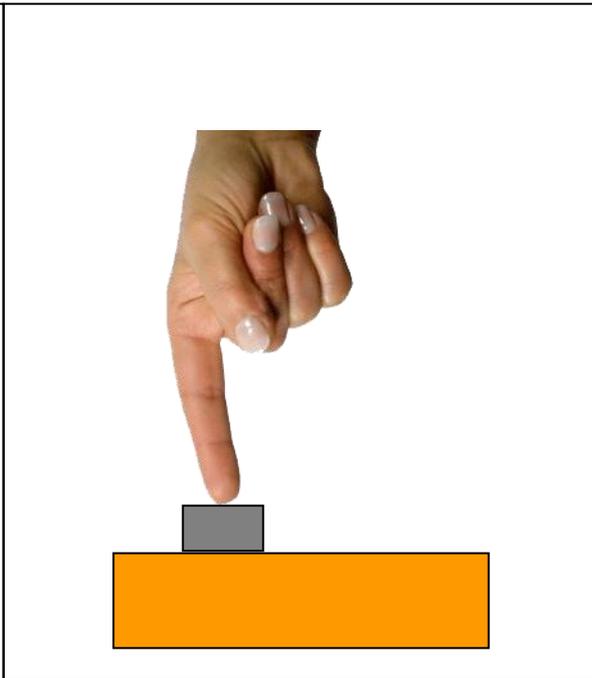
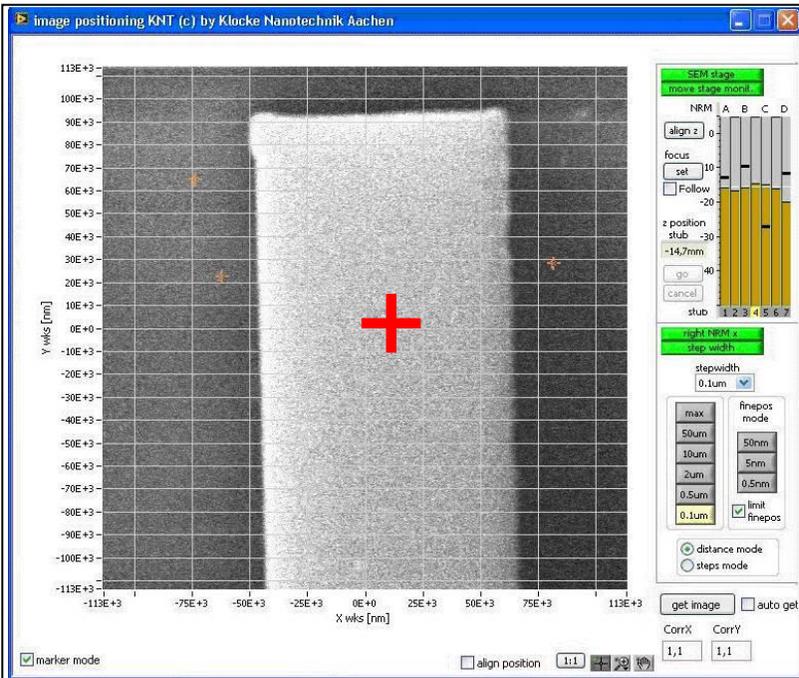
2. Nanomanipulator equipped with: Heater

• Standard Software Package: Macro Executor, Live Image Positioning, Assistants, Sequencer

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# Spot-Heating

## Operation Sequence



**Live Image Positioning:**

**select target, define structures**

**1D-Nanofinger®:**

**finds target**

**Spot-Heater:**

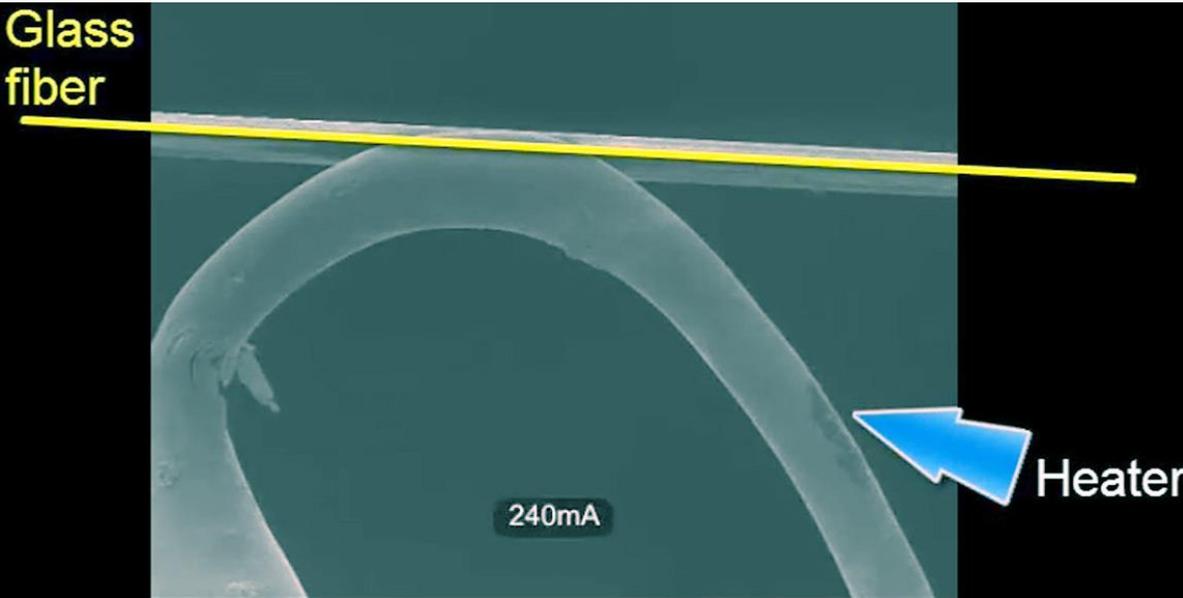
**from 0°C to >> 1000°C**

### High temperatures moveable to a point:

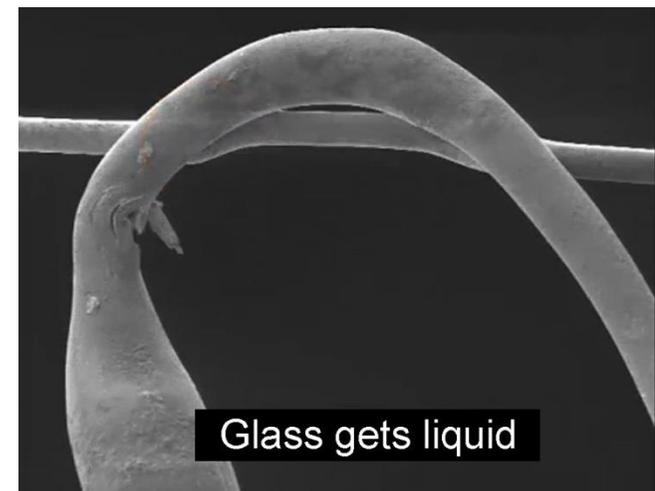
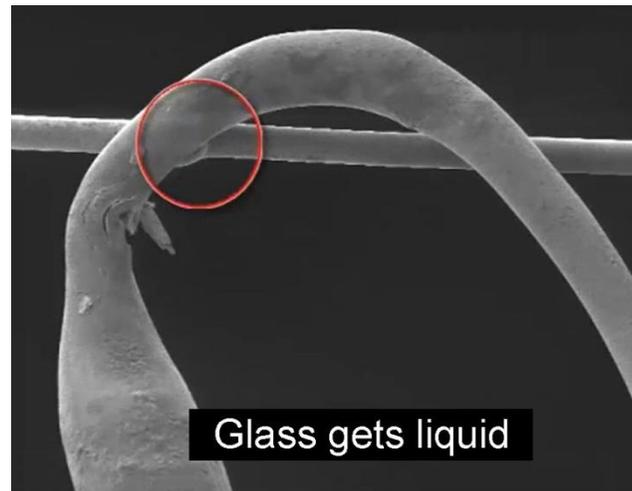
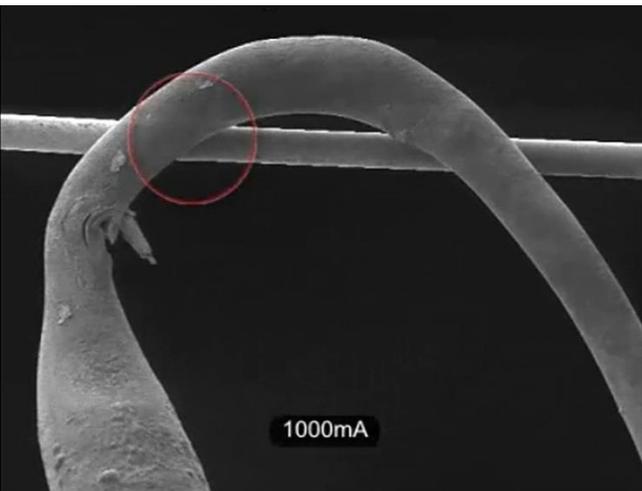
- The heat source operates like a lamp: a tungsten wire is thinned at a tiny U-shaped front area down to about 30 microns and heats up there, like the tungsten spiral of a lamp. The SEM/FIB chamber establishes the necessary vacuum.
- Depending on the given current the tungsten wire can heat up far above 1000°C.
- The heat source is fixed at one nanorobotics manipulator of the Nanoworkbench, guided to the sample by the Nanofinger<sup>®</sup> operating as Scout.
- The Sequencer allows to teach application processes for heating in closed loop with any feedback signal (temperature, current, force, ...)

# Example: Melting

of a single Glass Fiber

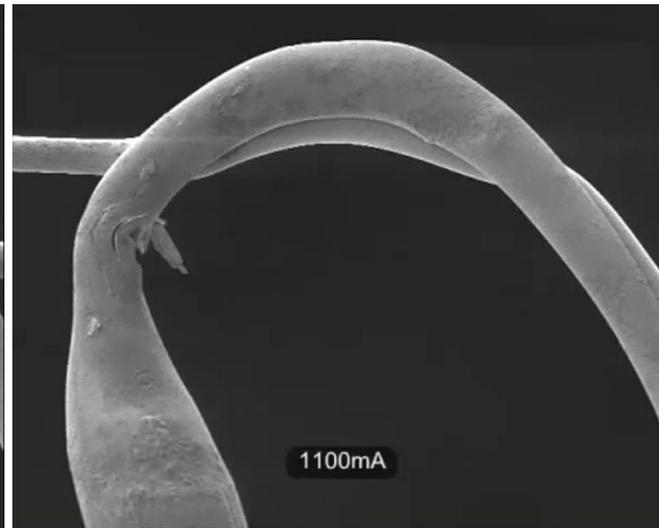
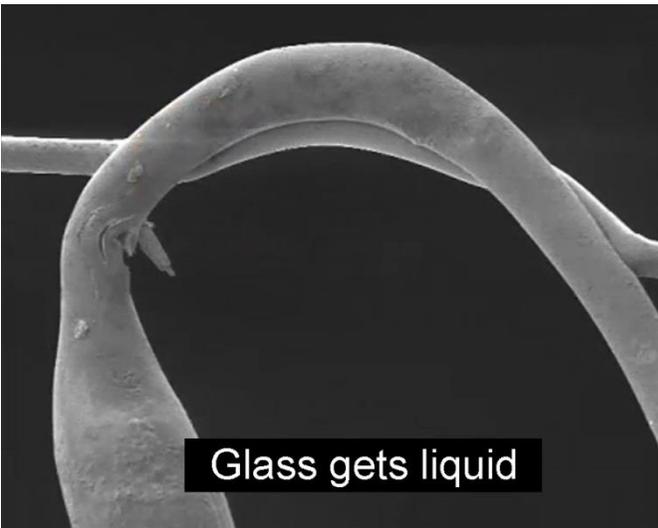


- Heating of a glass fiber with the tungsten wire of the heart source



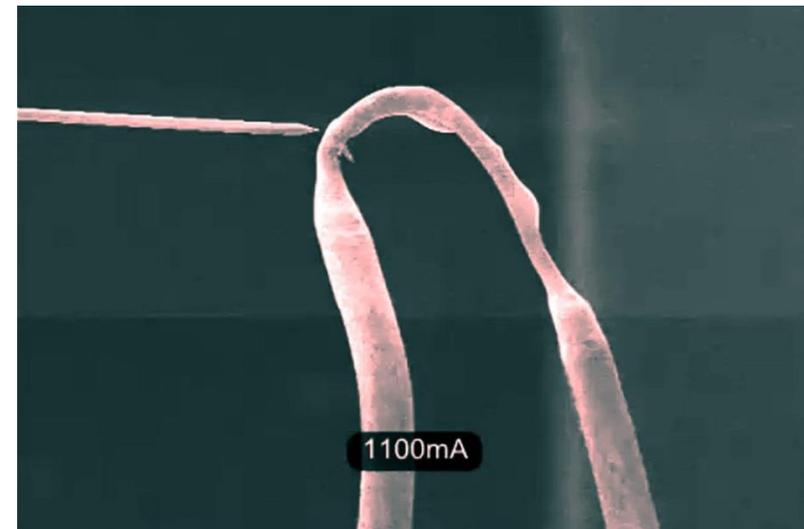
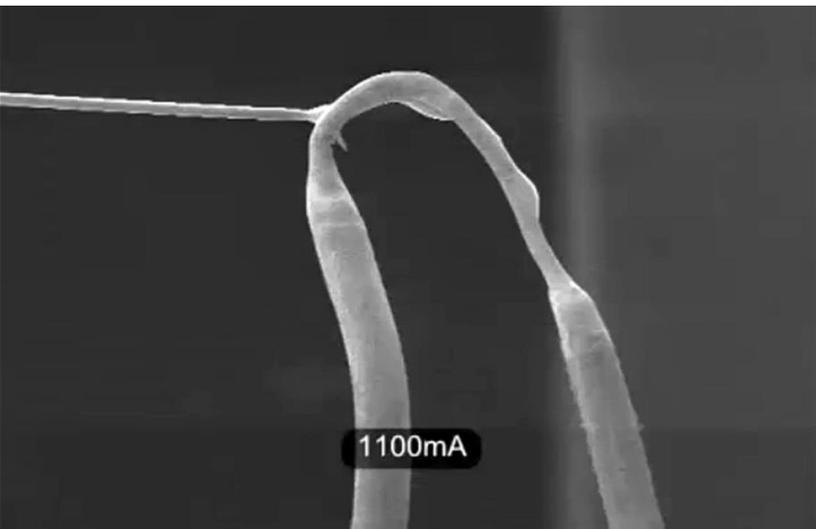
# Example: Melting

of a single Glass Fiber



## Useful for:

- Coating of a tungsten tip with hard glass
- Sharpening a glass fiber in-situ

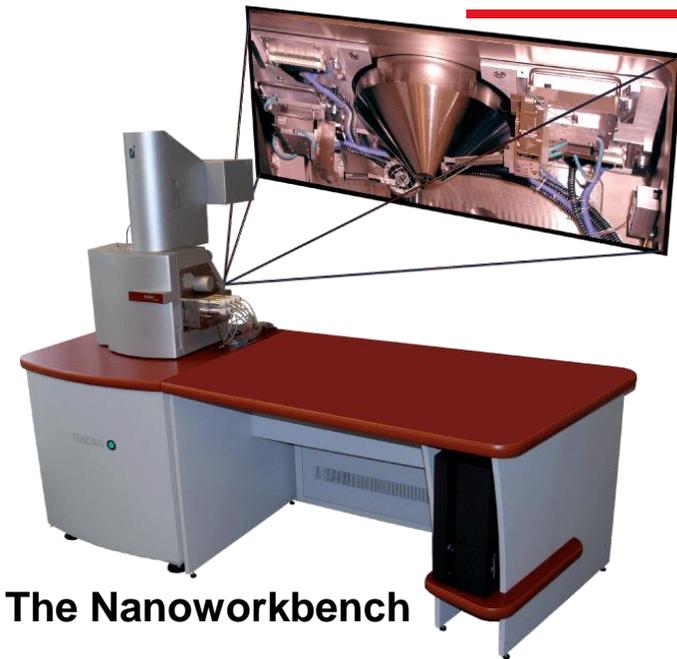


### Summary

- With the Nanoworkbench from Klocke Nanotechnik spot heating of material is very fast and easy.
- Possible applications are NanoMelting, NanoWelding, NanoSoldering, material testing, etc.
- The Live Image Positioning module allows to direct the spot heater in XY to the target area just by mouse-click into the SEM image.
- The Nanofinger<sup>®</sup> operating as scout allows a fast and secure automatic approach of the spot heater to the sample, also on isolators.
- Automatic macros and absolute positioning in superior precision allow to program heating processes in closed loop with any feedback signal (temperature, current, pressure, ...).

# The Nanoworkbench

and its Application Packages



Spot-Heating ...

is one out of several “Standard Application Packages” of our [Nanoworkbench](#).

The Nanoworkbench enables the hand-eye coordination as used at Light Microscopes now in any SEM/FIB, together with automation of the SEM/FIB (@ZEISS, FEI, TESCAN)



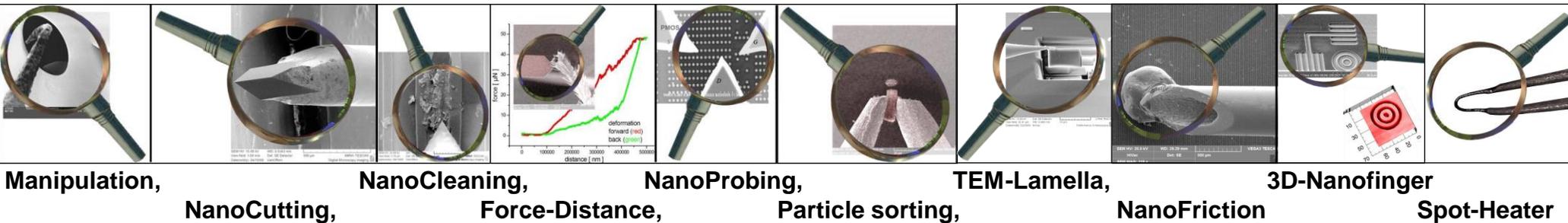
**At Light Microscopes** it is natural for everybody to use tool sets like tweezers, knives, hooks, probes and several different measurement tools, so it is with the Nanoworkbench.

# The Nanoworkbench

One Product for all applications

## The Nanoworkbench Standard Packet includes:

- The basic application package “Nanomanipulation” and
- one additional “Application Package” out of:



Each application package includes a standard tool, a standard sample and pre-defined processes as source-code and origin for own projects.

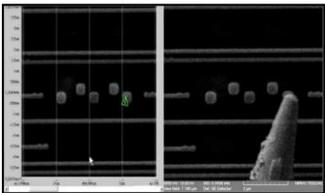
- The following set of modules for easy usage an application control:

# The Standard Packet

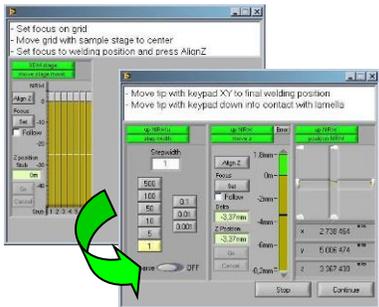
Hand-eye coordination:



Nanofinger® as Scout, guiding the Nanoworkbench Tools,

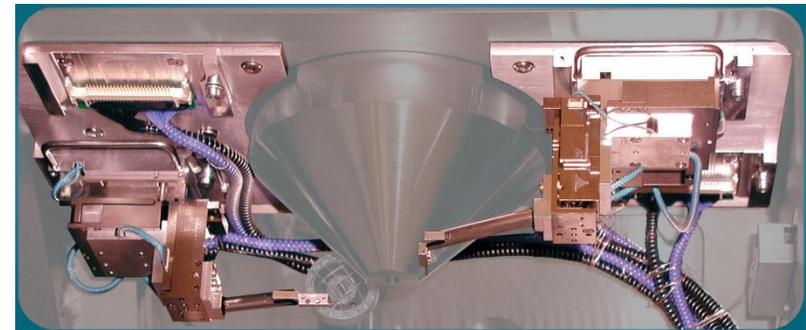
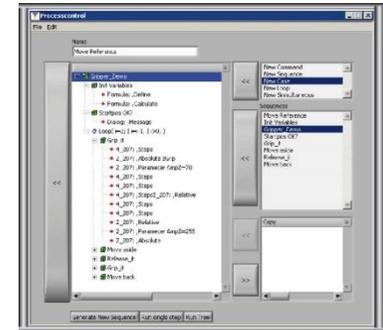


Live Image Positioning,



Assistants (Wizards),

Sequencer for automation,  
Macro Executor,  
Remote Control,  
...



2 Nanorobotics Manipulators  
with docking stations

**More information?**

**Please ask for the leaflet “Nanoworkbench”**

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